

Model	Key Facts	Build year
Biglia Smart Turn B1200 2S Lathing and milling centre	Working range of axes X=510 mm, Z=1350 mm, B=210°, Y=+120/-90 Turning diameter 500 mm, turning length 1260 mm	2020
Cycle controlled CNC Lathe Weiler E60	Center distance 1000 mm Turning diameter 400 mm Drive power 20 KW	2015
CNC waterjet cutting system with 2D Bystronic cutting head	Traverse path: X=3000 mm, Y=1500 mm, max. material thickness 110 mm	2016
CNC-3D coordinate measuring and tracing machine WENZEL RS1515	Traverse path: X=3500 mm, Y=1500 mm, Z=1500 mm	2006
CNC 5-axis mill HERMLE C400 Control: Heidenhain TNC640	Tool magazine for 38 tools Rotary table diameter 650, swivel table, Traverse path: X=850 mm, Y=700 mm, Z=500 mm	2019
CNC 5-axis mill HERMLE C250 Control: Heidenhain TNC640	Tool magazine for 30 tools Rotary table, swivel table, Traverse path: X=600 mm, Y=550 mm, Z=450 mm	06/2016
CNC 5-axis mill HERMLE C250 Control: Heidenhain TNC640	Tool magazine for 30 tools Rotary table, swivel table, Traverse path: X=600 mm, Y=550 mm, Z=450 mm	11/2016
CNC 3-axis mill HERMLE C250 Control: Heidenhain TNC640	Tool magazine for 30 tools Traverse path: X=600 mm, Y=550 mm, Z=450 mm	2017
CNC 5-axis mill HERMLE C12 Control: Heidenhain TNC640	Tool magazine for 72 tools Rotary table, swivel table, HS-Flex incl., 20x pallet changer Traverse path: X=350 mm, Y=440 mm, Z=330 mm	2018
CNC 5-axis AXA - VHC 3 – XTS Moving column machining centre Control: Heidenhain TNC640	Tool magazine for 70 tools Vertical/horizontal rotary head NC rotary table 1000 mm Traverse path: X=3000 mm, X=900 mm, Z=850-950 mm	2018
G+H CNC Precision surface and profile grinder Typ FS 840 SD	Grinding range 600 x 400 x 375 mm	2017
DONAU Rapid Radial Drilling machine DANUFLEX 135	Working table 600 x 1800 mm and Radial arm travel 1050 mm	2017
MEBAeco 335 DGA-600, CNC Automatic double column double mitre bandsaw	Working range: 500 x 500 mm	2017
2D und 3D CAD-CAM systems	CATIA, NX, and all current data formats can be processed	